



IPE OUT ENTERPRISES

**6523 Dawson Rd.
Sidney, OH 45365
(937) 497-9473 Phone
(937) 497-9473 Fax**

TRACTOR PULLING PARTS AVAILABLE for 706-1066 I.H. Unless Noted Otherwise

Engine and Engine Components:

570 Engine Kit:

4.750" Billet Pistons
Piston Rings, Wrist Pin Snap Rings
High Strength Wrist Pins
4.750" Sleeves and O-Rings
Rods, New Rod Bolts

Options:

Heat Treated Rods, Burnished Wrist Pin Bushings,
With High Strength Rod Bolts

640 Engine Kit:

Piston Rings, Wrist Pin Snap Rings
4.750" Billet Pistons
High Strength Wrist Pins
4.750" Sleeves and O-Rings
Rods, Heat Treated, Resized for High Strength Bolts, Burnished Wrist Pin Bushings
High Strength Rod Bolts
Customer 466 Crank Stroked .650"

Convert Wipe Out Enterprise 570 to 640 Engine Kit:

Customer 466 crank stroked .650" and recut pistons
Also Requires Hardened Rods if Not Used in the 570

600 Engine Kit:

Piston Rings, Wrist Pin Snap Rings
4.875" Billet Pistons
High Strength Wrist Pins
4.875" Sleeves and O-Rings
Rods, Heat Treated, Resized for High Strength Bolts, Burnished Wrist Pin Bushings
High Strength Rod Bolts
Deck Plate and Studs

Convert Wipe Out Enterprise 600 to 671 Engine Kit:

Customer 466 crank stroked .650" and recut pistons

671 Engine Kit:

Piston Rings, Wrist Pin Snap Rings
4.875" Billet Pistons
High Strength Wrist Pins
4.875" Sleeves and O-Rings
Rods, Heat Treated, Resized for High Strength Bolts, Burnished Wrist Pin Bushings
High Strength Rod Bolts
Deck Plate and Studs
Customer 466 crankshaft stroked .650"

Engine Kits Miscellaneous:

Billet Crankshaft and Counter Balanced
Bore Block and Align Bore for Deck Plate
Clearance Block for Stroker and Counter Balanced Crankshaft

Engine Parts:

Coated Rod Bearings
Coated Main Bearings
Ceramic Coat Pistons
Ceramic and Teflon Coat Pistons
Head Gasket Cut for Fire Rings
Fire Rings
High Temperature One Piece Exhaust Manifold Gasket
Girdle, Spacer Blocks, Studs, and Oil Pan Bolts
Note: Line bore should be checked after installing girdle
Plumbing for water injection
12 volt water injection system **All Colors**
Water Nozzles **All Colors**
Guillotine Air Shut Off **All Colors**
Velocity Stacks **All Colors**
Insert to Adapt from Large To Small Bore Guillotine **All Colors**
Head Stud Kit
466 High Compression Cast Piston
466 High Compression Forged Pistons
466 Crankshaft: Pinned Crank Gear, Extra Flywheel
Bolts, Magnaflexed, and Polished or Ground Undersized

Cylinder Head and Valve Train Components:

Stock Valve Cylinder Head 260CFM
Large Valve Cylinder Head for Stock Bore 290 CFM
Large Valve Cylinder Head 330 CFM
Large Valve Cylinder Head 370 CFM Hard Blocked
Large Valve Cylinder Head 400+ CFM; Includes Valve Cover, Pushrods, and Coolant Bypass
Flat tappet camshaft -\$50.00 with Good Core
Roller Camshaft Reground Truck \$250.00 Credit for Core
Roller Camshaft Billet
Lifters and Plates for Large Lifter Bore Block
Roller Lifters for Small Lifter Bore Block
Roller Lifter Installation Tool
Rocker Shaft Collars Set
Rocker Shaft End Supports Set
7/16" Push Rods
Front Feed Intake Manifold and Cross Over Pipe
Exhaust header
Cast Exhaust Manifold Extrude Hone Customer Manifold
Cast Exh. Man.Extrude Hone & Jet Hot Cust. Manifold
Jet Hot Coat Exhaust Header to Improve Flow and Heat Retention
6" Exhaust Pipe for H-5 Holset
Exhaust Stack Cover
Tall Valve Cover with Exchange
Adjustable Cam Timing Gear
Machine Front Cover for Adjustable Cam Timing Gear
Dropped Injector Tube Fixture

Fuel System:

Fuel Supply Pump Mounting
Fuel Supply Pump
Injector hold downs
Injection P-Pump mounting 6 drive bolts

Oil and Water System Belt Drive:

Wedge Crank Pulley without V-Groove
12" Fluid Dampner
Belt Drive Bracket and Drive Assembly: Bracket Pulleys
Belt, Crank Hub Adapter
Belt Drive Water Injection Pump and Drive: Pump Mounting Plate, and Drive Hub
External Oil Pump, High Flow Filter, and Hoses
Electric Engine Cooling System: Front Cover Machined, Pump, Adapters
Electric Fan
Wedge Crank Pulley with V-Groove

Oil System Stock Oil Pump:

Oil Cooler Eliminator Includes: Bolts, Washers, O-rings
Deep Sump Oil Pan Aluminum with Pickup 11.3lbs
High Flow Down Mount Oil Filter and Mounting Hardware
External Oil Pick Up for Stock Oil Pump and Labor

Labor:

Pin Crank Gear
Drill and Tap Crank for Extra Flywheel Bolts
Drill and Tap Block for 5/8" Idler Bolt
Assemble Engine
Degree Camshaft
Machine Block for 4.750" and 4.875" Bore
Machine Sleeves for Fire Rings
Chamfer Rod Bearings
Machine Block for Small Roller Lifters
Machine and Clearance Block for High Lift Camshaft
Drop Injector Tube in Customer Head

Clutch:

3 Disc Crower Clutch without Hydraulic Pump Drive

Includes: Steel clutch shaft for throwout bearing, longer clutch pedal, heavy linkage rod, grind housing for clearance and enlarged inspection hole for easy adjustment

3 Disc Crower Clutch with Hydraulic Pump Drive

Includes: Steel clutch shaft for throwout bearing, longer clutch pedal, heavy linkage rod, grind housing for clearance and enlarged inspection hole for easy adjustment

4 Disc Crower Clutch without Hydraulic Pump Drive

Includes: Sames as 3 Disc and Machining Flywheel, Rear Cover, and Recessed Throwout Bearing Tube.
Hydraulic Pump Drive for 3 Disc Crower Clutch

Customer will need to Drill Pressure Plate

Hi-strength cross shaft for Hypermax or Rursch Clutches
2 Piece Cross Shaft for Crower

Transmission:

Gears 1st and 2nd Any Ratio
3rd and 4th Gear Any Ratio
Constant Mesh Any Ratio
Input shaft
Input Shaft Collar
Input Shaft Steel Bearing Retainer
Center bearing support
Install Shifter Locks
Adjustable Shifter Arms
4 Speed Transmission Set-Up for Pro-Stock
Computer software to calculate MPH

Rearend:

Needle Cross
Install Needle Cross
Disc Brake Kit Includes: Rotors, Calipers, Pedals,
Master Cylinders, Hoses, and Fittings
706 Bull Pinion Seal Retainer
Rotors
Brake Brackets and Bolts
Machine 1466 Bearing Housing to Fit Brakes
Convert Stock Brakes into Manual

Data Acquisition and Gages:

Handheld 2 Channel Temperature Recorder and Hardware
VDO Recording Tachometer and Sensor
Auto Meter Data Acquisition Includes: Data Acquisition
8 Thermocouples, 1 RPM, 2 Pressure Transducers,
Software, Download Box, Spuds, and Packing Glands

Roll Cage & Miscellaneous:

NTPA Approved Roll Cage:
Includes: Cage Fitted to Your Tractor, Seat, Powder Coat
Paint in Black or Red, 5 Point Harness and Floorboard.
3 hoops and 2 90's bent to my drawing
Adjustable Wheelie Bars
12" Drawbar Meets NTPA 2002 Rules to Maximize Allowable Drawbar Angle
Mounting for 12" Drawbar
Drawbar for Stock Mounting Location Meets NTPA 2002 Rules
Adjustment Mounting for Stock Mount Drawbar
Double Hitch
Tie Bars
Dropped Front Axle Stock Appearing Lowers Front Weights
Below Centerline of Rear Axle
Frame Includes: Steering Gear, Axle and Spindles