



**IPE OUT ENTERPRISES**  
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Updated 4/9/06

**Powerstroke Engine Kits:**

All Engines Kits Require Customer to Supply a Complete Core Engine or a \$1000.00 Core Charge will Apply

**Stage 1 Streetable, Stock RPM, 50 PSI Boost:** Includes 1 \$9,800.00  
 Mahle Pistons, Hardened Rods, Cometic Head Gaskets, Reground Camshaft, Stage 1 Heads, Main Studs, Head Studs, New Oil Pump, Chromoly Pushrods, New Hydraulic Roller Lifters, Bearings, Rings, Block Bored

**Stage 2 Moderate Street Use, Open RPM Items in Bold are Additions to Stage 1:** Includes Mahle Pistons, Hardened Rods, **Head Gaskets, Fire Rings,** Reground Camshaft, **Stage 2 Heads, Aluminum Intake Manifolds, Roller Rockers,** Main Studs, Head Studs, New Oil Pum

**Stage 3 Open RPM High Performance Use Only Items in Bold are Additions to Stage 2:** Includes **Arias Coated Pistons, Billet Rods,** Head Gaskets, Fire Rings, Reground Camshaft, **Stage 3 Heads,** Aluminum Intake Manifolds, Roller Rockers, **Girdle with Main Studs,** H

**Powerstroke Engine Parts:**

**Arias Forged Piston:** These pistons are forged which makes for a stronger piston. The top ring land has been lowered to allow for deeper valve reliefs. Stock compression ratio has been maintained but can be machined to lower the compression. Includes sp 1 Set \$1,800.00



Arias Forged Piston

**Ceramic and Teflon Coat Pistons:** 1 Set \$376.00

**ATI SFI Dampener with Serpentine Drive**  
**Match Balanced** \$625.00  
**Customer Has Balanced** \$513.00






**Stock Rods Heat Treated:** Heat Treat, Bead Blasted, New Bolts, and Burnished Bushings 50% Stronger 1 Set \$1,200.00 Includes Exchange for 8 Forged Rods Add \$200.00 if don't have core rods.

**Billet Rods:** We use the same proven technology to make these rods as used in the tractor pulling engines. These engines make upwards of 2500hp. Includes high strength rod bolts and burnished wrist pin bushings 1 Set \$2,450.00

**Girdle:** Our girdles are designed to tie the main caps into the pan rails to achieve optimum strength. We use 7075 aircraft aluminum and studs using H-11 steel. Includes: studs, bolts, and remote mount oil filter. 1 \$2,700.00

**Main Studs** 1 Set \$391.00  
**Coated Rod Bearings** 1 Set \$220.00  
**Coated Main Bearings** 1 Set \$220.00

**Cylinder Head and Valve Train Components:**

<b>Mechanical Roller Lifters:</b>	1 Set	\$496.00		Roller Rockers
<b>Kit to Convert Hydraulic Roller Lifters to Mech.:</b>	1 Set	\$256.00		
<b>Roller Rockers:</b> Replaces the stamped steel rocker with no modifications. Includes Chromoly Pushrods	1 Set	\$1,500.00		Push Rods
<b>Pushrods:</b> Hi strength 3/8" Diameter Chromoly	1 Set	\$230.00		
<b>Head Gaskets Cut Out for Fire Rings</b>	1 Set	\$125.00		Head Studs
<b>Cometic Head Gaskets</b>	1 Set	\$300.00		
<b>Fire Rings Block Must be Machined to Accept Ring</b>	1 Set	\$72.00		
<b>Head Studs:</b> Our head studs are made from H-11 material. Same material used on the Top Fuel Dragster	1 Set	\$770.00		Valve Spring Kits
<b>Valve Spring Kit: Includes</b> Drop In Springs, Retainers, and Keepers Stock 76psi New 145psi Seat Pressure	1	\$580.00		
<b>Stage 1 Heads 10% Flow Increase Over Stock:</b> Includes Ports Ported and Polished, Valve Springs, Keepers, Retainers, Performance Valve Job	2 Heads	\$1,600.00	Customer Supplies Good Heads and Valves for Core	
<b>Stage 2 Heads 30% Flow Increase Over Stock:</b> Includes Ports Ported and Polished on Flow Bench, Valve Springs, Keepers, Retainers, Performance Valve Job	2 Heads	\$3,800.00	Customer Supplies Good Heads and Valves for Core	
<b>Stage 3 Heads 54% Flow Increase Over Stock:</b> Includes Ports Ported and Polished on Flow Bench, Valve Springs, Keepers, Retainers, Inconel Valves, Performance Valve Job. <b>Requires .205" Valve Relief with Stock Camshaft</b>	2 Heads	\$5,000.00	Customer Supplies Good Heads and Valves for Core	
<b>Camshafts Reground:</b> Customer must have a good core	1	\$550.00		
<b>Glow Plugs "Dummy"</b>	1 Set	\$160.00		
<b>Intake Manifolds Cast Aluminum</b>	1 Set	\$370.00		
<b>Fuel System:</b>				
<b>High Pressure Stealth Oil Pump:</b>	1	\$2,312.00		
<b>Electric Fuel Supply Pump Assm. and Plumbing:</b>	1	\$690.00		Mechanical Fuel Pump
<b>Mechanical Fuel Supply Pump Assm. 4GPM 120 PSI:</b>	1	\$950.00		
<b>Plumbing From Tank To Fuel Supply Pump:</b>	1	\$370.00		
<b>Fuel Pressure Regulator and Plumbing:</b>	1	\$540.00		
<b>Oil Equalization Line Between Cylinder Heads:</b>	1	\$75.00		

**Clutch and Transmission:**

<b>Crower 3 Disc 11" Clutch Pedal Type</b>	1	\$3,650.00
<b>Bellhousing Assembly Requires NV4500 Trans.:</b>	1	\$3,200.00
Includes Starter Spacer, Bellhousing, Cross Shaft, Throw Out Bearing and Carrier, Adapter Engine to Bellhousing		
<b>Input Shaft and CM Gears for NV4500 Transmission</b>	1	\$1,050.00
<b>Constant Mesh Gears</b>	1	\$650.00
<b>3rd Gear 12% Slower or Faster Than 2nd</b>	1	\$650.00
<b>Crower Clutch, Bellhousing, and Input Shaft</b>	1	\$7,100.00



Bellhousing Assembly

**Labor:**

<b>Machine Valve Reliefs in Piston</b>	1 Set	\$480.00
<b>Machine Fuel Bowl to Lower Compression</b>	1 Set	\$180.00
<b>Machine Block for Fire Rings</b>		\$215.00

**New Parts Coming:**

**Turbochargers and Installation Kits**  
**Exhaust Headers**

**We are now a Dealer for Cenpeco and Amsoil Oil, Superchips,  
Diablo, AFE, Magnaflow, Auto Meter and Corsa Data Acquisition**

**We Accept Mastercard and Visa**

**Prices Subject to Change With Out Notice**